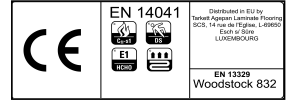
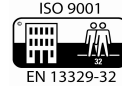




# Woodstock 832



## CLASSIFICATION REQUIREMENTS

Class 32

DPL

Abrasion resistance	EN 13329 Annex E	AC4
Impact resistance	EN 13329	IC 2
Resistance to staining	EN 438-2 Group 1 + 2	Grade 5
	Group 3	Grade 5
Resistance to cigarette burns	EN 438-2	Grade 5
Effect of furniture legs	EN 424	No damage ( type 0 indenter test )
Effect of a castor chair	EN 425	No change in appearance or damage
Thickness swelling	EN 13329 Annex G	<= 18,0%
Formaldehyde Emission	EN717-1	E1
Flame resistance	EN13501-1	ClI - s1
Thermal resistance	DIN 52612-1	(+/-) = 0,070 m² K/W
Dynamic Coefficient of Friction	DIN EN 13383	EIR (ST41/ST42/ST43) to come ( = class DS acc. to EN14041)

CHARACTERISTIC	TEST METHOD	REQUIREMENT TO THE NORM	UNIT	
PRODUCT				HDF
TYPE				Plank with T-Lock System
Density HDF-Board	EN 316		kg/m³	880-920
Thickness of element (t) thickness	EN 13329	nominal thickness +/- 0,5 mm t max - t min < 0,5 mm	mm	8,0 +/- 0,4
Length of the surface (l)	EN 13329	nominal length +/- 0,5 mm	mm	1292,0 +/- 0,2
Width of the surface (w) width	EN 13329	nominal width +/- 0,1 mm w max - w min < 0,2 mm	mm	194,0 +/- 0,1
Squareness of the element (q) squareness	EN 13329	q max < 0,2 mm	mm	< 0,1
Straightness of the surface layer (s) bananaform	EN 13329	s max 0,3 mm/m	mm	< 0,3
Flatness of the element flatness width (fw)	EN 13329 concave	< 0,15%	mm	< 0,20 (0,11%)
	convex	< 0,20%	mm	< 0,40 (0,20%)
	concave	< 0,50%	mm	< 0,50 (0,40%)
flatness length (fl)	convex	< 1,00%	mm	< 1,00 (0,80%)
Opening between elements (o) seam openings	EN 13329	o average < 0,15 mm	mm	o average < 0,15
		o max = 0,20 mm	mm	o max = 0,20
Height difference between elements (h) height difference	EN 13329	h average < 0,10 mm	mm	h average < 0,10
		h max = 0,15 mm	mm	h max = 0,15
Dimensional variations after change R.H. (delta l; delta w) dimensional variations	EN 13329	delta l average = delta w average < 0,9 mm	mm	< 0,9
Light fastness blue wool scale part B02	EN ISO 105	> level 6		> level 6
		> level 4		> level 5
Static indentation static indentation with a straight steel cylinder (diameter 11,30 mm)	EN 433	no visible change with indentation < 0,01 mm		no visible change with indentation < 0,01 mm
		Surface soundness surface soundness	EN 13329	> 1,00 N/mm²

DESCRIPTION	Structure	Articles	EAN code	SKIRTINGS / PROFIL articles								
				8001	8002	8003	8009	8004	8005	8006	8010	
DEEP HONEY SHERWOOD OAK	ST41	8130214	4048103007140	214	214	214	214	214	214	214	214	-
TOBACCO SHERWOOD OAK	ST41	8130215	4048103007157	215	215	215	215	215	215	215	215	-
MOCHA SHERWOOD OAK	ST41	8130216	4048103007164	216	216	216	216	216	216	216	216	-
SUEDE SHERWOOD OAK	ST41	8130217	4048103007171	217	217	217	217	217	217	217	217	-
BEIGE SHERWOOD OAK	ST41	8130218	4048103007188	218	218	218	218	218	218	218	218	-
ARTHUR BROCELIANDE OAK	ST42	8130219	4048103007201	219	219	219	219	219	219	219	219	-
MORGAN BROCELIANDE OAK	ST42	8130220	4048103007218	220	220	220	220	220	220	220	220	-
LANCELOT BROCELIANDE OAK	ST42	8130221	4048103007225	221	221	221	221	221	221	221	221	-
PRINCESS FONTAINEBLEAU OAK	ST43	8130222	4048103007232	222	222	222	222	222	222	222	222	-
QUEEN FONTAINEBLEAU OAK	ST43	8130223	4048103007249	223	223	223	223	223	223	223	223	-
KING FONTAINEBLEAU OAK	ST43	8130224	4048103007256	224	224	224	224	224	224	224	224	-
DEEP HONEY SHERWOOD OAK	ST41	8154214	4048103008154	214	214	214	214	214	214	214	214	-
TOBACCO SHERWOOD OAK	ST41	8154215	4048103008161	215	215	215	215	215	215	215	215	-
MOCHA SHERWOOD OAK	ST41	8154216	4048103008178	216	216	216	216	216	216	216	216	-
SUEDE SHERWOOD OAK	ST41	8154217	4048103008185	217	217	217	217	217	217	217	217	-
BEIGE SHERWOOD OAK	ST41	8154218	4048103008192	218	218	218	218	218	218	218	218	-

ACCESSORIES		
Designation	Product code	Order unit
Quarterround 12°19'24000 mm	8001	1 box = 10 UN
Skirting 20°40'2400 mm	8002	1 box = 10 UN
Skirting 17°60'2400 mm	8003	1 box = 10 UN
Transition profile 11,5°44'2000 mm	8004	1 box = 10 UN
Reduction profile 11,5°44'2000 mm	8005	1 box = 10 UN
Endcap 11,5°32'2000 mm	8006	1 box = 10 UN
Skirting 15°90'2400 mm	8009	1 box = 5 UN
Stair nosing 18°65'2000 mm	8010	1 box = 5 UN
End piece	8011	1 box = 5 UN
Fix system for skirting 2380 mm	8019	1 bag = 10 UN

TECHNICAL & LOGISTICS INFO	
Product Code	8130 / 8154
Profil	Locking system produced under license of Välinge Innovation AB
Silicon treated edges	TECH3S
Garanty	20 years
Nb of planks per Box	8
m² / Box	2,005
kg/m²	7,3
Nb of Boxes / Palette	56
m² / Palette	112,280
Dimensions of planks	1292x194
bevelled edges	no with 8130 / yes, 1,0mm on 2-sides with 8154

Date: 25.10.2007