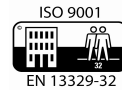




Vintage 832



CLASSIFICATION REQUIREMENTS

Class 32

DPL

Abrasion resistance	EN 13329 Annex E	AC4
Impact resistance	EN 13329	IC 2
Resistance to staining	EN 438-2 Group 1 + 2	Grade 5
	Group 3	Grade 5
Resistance to cigarette burns	EN 438-2	Grade 5
Effect of furniture legs	EN 424	No damage (type 0 indenter test)
Effect of a castor chair	EN 425	No change in appearance or damage
Thickness swelling	EN 13329 Annex G	≤ 18,0%
Formaldehyde Emission	EN171-1	E1
Flame resistance	EN13501-1	ClI - s1
Thermal resistance	DIN 52612-1	(+/-) = 0,070 m² K/W
Dynamic Coefficient of Friction	DIN EN 13893	ST56 / ST20 to come / 0,56 (= class DS according to EN 14041)
Electrical behaviour	EN 1815	≤ 2 kV

CHARACTERISTIC	TEST METHOD	REQUIREMENT TO THE NORM	UNIT	
PRODUCT				HDF
TYPE				Plank with T-Lock System
Density HDF-Board	EN 316		kg/m³	880-920
Thickness of element (t) thickness	EN 13329	nominal thickness +/- 0,5 mm t max - t min < 0,5 mm	mm	8,0 +/- 0,4
Length of the surface (l)	EN 13329	nominal length +/- 0,5 mm	mm	1292,0 +/- 0,2
Width of the surface (w) width	EN 13329	nominal width +/- 0,1 mm w max - w min < 0,2 mm	mm	194,0 +/- 0,1
Squareness of the element (q) squareness	EN 13329	q max < 0,2 mm	mm	< 0,1
Straightness of the surface layer (s) bananaform	EN 13329	s max 0,3 mm/m	mm	< 0,3
Flatness of the element flatness width (fw)	EN 13329 concave	< 0,15%	mm	< 0,20 (0,11%)
	convex	< 0,20%	mm	< 0,40 (0,20%)
	concave	< 0,50%	mm	< 0,50 (0,40%)
flatness length (fl)	convex	< 1,00%	mm	< 1,00 (0,80%)
Opening between elements (o) seam openings	EN 13329	o average < 0,15 mm o max = 0,20 mm	mm	o average < 0,15 o max = 0,20
Height difference between elements (h) height difference	EN 13329	h average < 0,10 mm h max = 0,15 mm	mm	h average < 0,10 h max = 0,15
Dimensional variations after change R.H. (delta l; delta w) dimensional variations	EN 13329	delta l average = delta w average < 0,9 mm	mm	< 0,9
Light fastness blue wool scale part B02	EN ISO 105	> level 6		> level 6
	EN 20105	> level 4		> level 5
Static indentation static indentation with a straight steel cylinder (diameter 11,30 mm)	EN 433	no visible change with indentation < 0,01 mm		no visible change with indentation < 0,01 mm
	EN 13329	> 1,00 N/mm²	N/mm²	> 1,8

DESCRIPTION	Structure	Articles	EAN code	SKIRTINGS / PROFIL articles									
				8001	8002	8003	8009	8004	8005	8006	8010		
BOURBON OAK	ST56	8167210	4048103009045	210	210	210	210	210	210	210	210	-	
SADDLE BROWN OAK	ST56	8167211	4048103009052	211	211	211	211	211	211	211	211	-	
DARK FUMES OAK	ST56	8167212	4048103009069	212	212	212	212	212	212	212	212	-	
ANTIQUE OAK	ST56	8168243	4048103009021	243	243	243	243	243	243	243	243	-	
ANTIQUE OAK COUNTRY	ST56	8168244	4048103009038	244	244	244	244	244	244	244	244	-	
Linen Wood	ST20	8063157	4048103001810	128	131	116	150	138	141	143	102		
Rawhide	ST20	8063158	4048103001827	129	132	129	135	126	129	131	103		
Jute Wood	ST20	8063159	4048103001834	130	133	130	136	127	130	132	-		
Leather Wood	ST20	8063160	4048103001841	131	134	131	137	128	131	133	122		
Woven Wood	ST20	8063161	4048103001858	132	135	132	138	129	132	134	119		
Tanbark	ST20	8063162	4048103001865	133	136	133	139	130	133	135	-		

ACCESSORIES		
Designation	Product code	Order unit
Quarterround 12*19*24000 mm	8001	1 box = 10 UN
Skirting 20*40*2400 mm	8002	1 box = 10 UN
Skirting 17*60*2400 mm	8003	1 box = 10 UN
Transition profile 11,5*44*2000 mm	8004	1 box = 10 UN
Reduction profile 11,5*44*2000 mm	8005	1 box = 10 UN
Endcap 11,5*32*2000 mm	8006	1 box = 10 UN
Skirting 15*90*2400 mm	8009	1 box = 5 UN
Stair nosing 18*65*2000 mm	8010	1 box = 5 UN
End piece	8011	1 box = 5 UN
Fix system for skirting 2380 mm	8019	1 bag = 10 UN

TECHNICAL & LOGISTICS INFO	
Product Code	8167 / 8168 / 8063
Profil	Locking system produced under license of Välinge Innovation AB
Silicon treated edges	TECH3S
Garanty	20 years
Nb of planks per Box	8
m² / Box	2,005
kg/m²	7,3
Nb of Boxes / Palette	56
m² / Palette	112,280
Dimensions of planks	1292x194
bevelled edges	yes, 1mm

Date: 25.10.2007